



CONFIDENTIAL

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TITLE		SCHEMATIC, NAUTILUS E DISC		SCALE		NTS	
MATERIAL		N/A		FINISH		N/A	
TOLERANCES (UNLESS OTHERWISE SPECIFIED)				REMOVE BURRS AND BREAK SHARP EDGES .005/.020			
0-1"	± 1/16	.000 ± .005	SIZE	DRAWN BY	KEN.HARTLEY	DATE	03/13/20
>1-12"	± 1/4"	.00 ± .010	B	CHECKED BY	KEN.HARTLEY	DATE	03/13/20
<12"	± 1/2"	ANGLES ± 30'					

14N845 U.S. ROUTE 20
 PINGREE GROVE, IL 60140

P.N. 719550
 SHEET 7 OF 8

REV	E.C.N.	DATE	CHANGE	BY	CHK BY
C	151895	11/11/21	UPDATED R7 & SIDE SCRUB OPTION, REMOVE R19-VAC WAND	KHH	KHH
B	151406	07/27/20	UPDATED CE OPTIONS	KHH	KHH